

Garant

Indexable insert for turning VC.T 160404, for finish machining, Grade: HB7315-1

**Order data**

Order number	261372 HB7315-1
GTIN	4062406770075
Item class	21G

Technical description

Feed f	0.03 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Tolerance	G
Tool material	Carbide
Cutting conditions	continuous
ISO code indexable insert	VCGT 160404
Chip breaker	AF
Number of changes/inserts	2
Grade	HB7315-1
Cutting depth a_p	0.05 - 1.5 mm

Main application	N
Cutting speed v_c main application	50 - 600 m/min
Corner radius	0.4 mm
Type of product	Indexable insert for turning